

SAFE & SECURE

ROLLER SHUTTERS MANUFACTURE & INSTALLATION

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No. 0751

INSPECTION / FIT FOR USE DOCUMENTATION

Type of Roller Door: 3 Phase / Single Phase / Manual

Date:

Customer:

Address:

Door Location:

Door Fit For Use YES / NO

Maintenance Inspection

- ☐ Visually Inspect the door for damage
- ☐ Attention should be given to the bracket plates holding the barrel and coiled curtain.

Hardware and Guide Channels

- ☐ Check all fixings nuts and bolts
- ☐ Secure doors hardware and tracks, tighten where necessary
- ☐ Check operation of shoot bolts/locking and lightly lubricate.
- ☐ Check that the doorstops are not bent and are secure, and that the bottom rail is contacting them correctly.

Curtain

- ☐ Check that all endlocks are present and secure
- ☐ Check that the curtain fixings to barrel are secure and that there is no damage to the top lath
- ☐ Check for free operation of the wicket door (where fitted) Barrel & Counterbalance

Assembly

- ☐ Lubricate hand chain gears
- ☐ Check security of hand chain
- ☐ Check operation and balance of the door throughout its travel
- ☐ Check gearing runs free
- ☐ Check Coil casing fixings are secure (where fitted)

Seals

- ☐ Check all weather seals

Electric Operators & Controls

- ☐ Check fixings bolts securing motor unit to structure plate and secure
- ☐ Check motor unit is clean
- ☐ Check Limits
- ☐ Check all connections are secure
- ☐ Check that door fully opens and closes (without slamming on the floor)
- ☐ Adjust the limits as necessary
- ☐ Check operation of the lock cut-out switch, and the pass door cut-out switch (where fitted)
- ☐ Check operation of the manual changeover operation
- ☐ Put into manual mode and check spring balance
- ☐ Check operation of all controls

Reports

- ☐ Submit a written report / quotation for any remedial works required

All maintenance engineers are fully conversant In the operation of all types of industrial and commercial shutters and doors and are CS/CS certified.